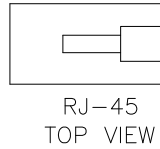
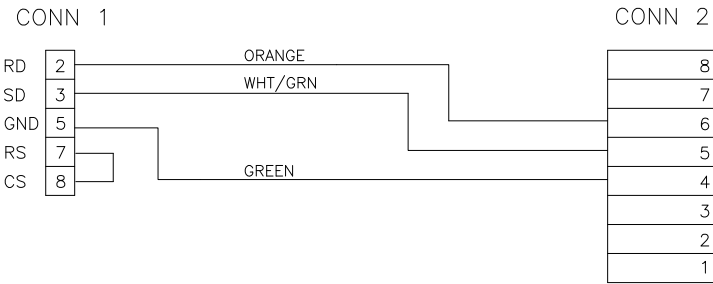


8 7 6 5 4 3 2 1

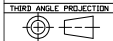
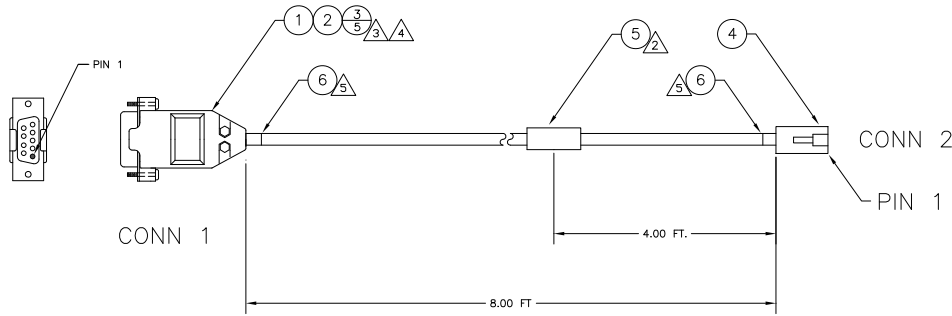
DWG. PART		REVISION BLOCK					
ISSUE	REV.	ECD NO.	DESCRIPTION	DR	DATE	CHK	DATE
1	A	050090	RELEASED FOR MANUFACTURING	RW	5/05		
2	B	080072	CHANGE WIRE COLORS	MS	5/08		



1. UNLESS OTHERWISE SPECIFIED ALL WIRE/CABLE LENGTHS AND TOLERANCES ARE EXPRESSED IN INCHES.

TOLERANCES ARE:	5.00 OR LESS	= +.12/-00
	5.01 TO 10.00	= +.25/-00
	10.01 TO 30.00	= +.50/-00
	30.01 AND ABOVE	= +1.00/-00

- △1 REFER TO XYCOM CABLE ASSEMBLY SPECIFICATION 98945-001 FOR CABLE ASSEMBLY, TESTING, AND IDENTIFICATION REQUIREMENTS.
- △3 USE THE .210 INCH COMPRESSION INSERT. DISCARD REMAINING 4 COMPRESSION INSERTS.
- △4 USE A 24AWG INSULATED WIRE AS A JUMPER FOR CONN 1, PINS 7&8
- △5 USE A SMALL PIECE OF HEAT SHRINK TUBING ITEM 6, FOR INCREASING CABLE DIAMETER TO ENSURE A SNUG FIT IN CONNECTORS.



DR	REVILLIAMS	ME	CC	DC/DA	MFL	SIGNATURES
CK						REVISION A RELEASE
SCALE	1" = 1'	DATE	5/08	750 N. MAPLE RD. SALINE, MI. 48176		
TITLE	GP 9-PIN TO ROC809 RJ45					
INTERNAL USE ONLY	THESE DRAWINGS ARE THE PROPERTY OF XYCOM AND SHALL NOT BE REPRODUCED OR COPIED WITHOUT THE WRITTEN AUTHORIZATION FROM XYCOM.					SCALE: N/A SHEET: 1 OF 1 HWICABST809

8 7 6 5 4 3 2 1