

D-SUB PIN	WIRE COLOR
SHELL	DRAIN WIRE
1	WHITE
2	RED
3	GREEN
4	BROWN
5	BLACK
6	BLUE
7	ORANGE
8	YELLOW
9	PURPLE

DWG. ISSUE	PART REV.	ECD. NO.	REVISION BLOCK		
			DESCRIPTION	DR.	DATE
1	A		RELEASED FOR PROTO	S.S.	MM
2	A		RELEASED FOR MFG. ADDED NOTE 7.	S.S.	MM

△ CABLE ASSEMBLY MAY BE AVAILABLE IN VARIOUS LENGTHS USE THIS DRAWING IN CONJUNCTION WITH THE FOLLOWING BOMS:
143B40- CABLE 9 PIN F TO OPEN (12 FEET).

2: UNLESS OTHERWISE SPECIFIED ALL WIRE/CABLE LENGTHS AND TOLERANCES ARE EXPRESSED IN INCHES.
TOLERANCES ARE: 5.00 OR LESS = +.12/-0.00
5.01 TO 10.00 = +.25/-0.00
10.01 TO 30.00 = +.50/-0.00
30.01 AND ABOVE = +1.00/-0.00

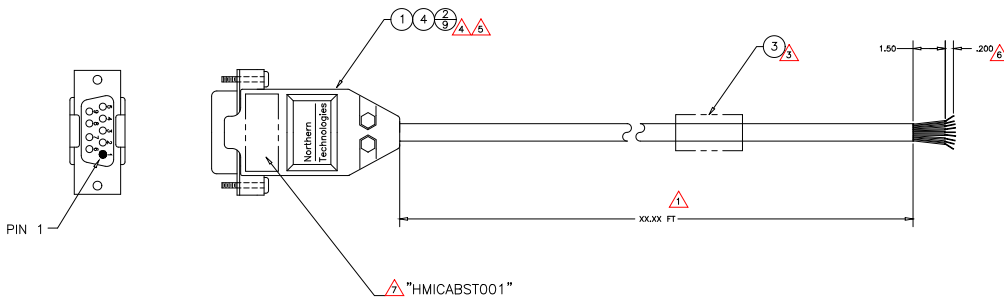
△ REFER TO XYCOM CABLE ASSEMBLY SPECIFICATION 98945-001 FOR CABLE ASSEMBLY, TESTING, AND IDENTIFICATION REQUIREMENTS.

△ THE DRAIN WIRE MUST BE SOLDERED TO THE TOP OF THE D-SUB CONNECTOR.

△ USE THE .255 INCH COMPRESSION INSERTS. DISCARD REMAINING 4 COMPRESSION INSERTS.

△ TRIM INSULATION JACKET AND BRAIDED SHIELD BACK 150 INCHES. EACH WIRE MUST BE STRIPED BACK .200 INCHES AND TINNED.

△ LABEL CONNECTOR ENDS AS SHOWN.



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